



**Role:** CNC Milling Machine Operator/Setter

**Overall Objective:** To ensure effective operation of CNC milling machines including Hurco, Brother, Matsuura and DMG

**Reporting to:** Line Leader

**Hours:** 39 hours per week – Variable Shifts  
Week 1: M-T 7am – 3pm, F 7am – 2pm / Week 2: M–T 3pm - 12am, F 2pm - 5pm

**Responsibilities & Duties:**

- Select program and load to machine
- Setting of cutting tools, speeds and feeds to job package specification
- Achieving competitive cycle times and production targets
- Ensure quality standards of products manufactured are met through basic quality inspection & measurement of parts
- Machine and tooling preventive maintenance plans
- Technical troubleshoot machine and process
- Tooling and Material re ordering
- Participate in continuous improvement
- Maintain cleanliness of machine and surrounding area
- Keep supervisor and/or QC informed of any issues
- Maintain health and safety standards for the area
- Any other duties as reasonably required

**Qualifications & Experience:**

- Setting and operating 3, 4 & 5 Axis CNC Milling Machines (Hurco, Brother, Matsuura & DMG) with Fanuc & Heidenhain controllers
- Experience in machining Aluminium, Stainless Steels and Brass, holding precision tolerances
- Relevant manufacturing experience in Medical and Aerospace Sectors desirable
- Experience of shift work

**Person/Skills Required:**

- Good verbal reasoning, numerate ability and mechanical aptitude skills
- Excellent communication skills
- Basic knowledge and understanding of computers

**Benefits package includes:**

- Competitive Salary
- Bonus (dependent on company performance)
- Pension
- Life Insurance
- Health Insurance Discounts
- Cycle to work scheme

To apply email your CV to [hr@bellurgan.com](mailto:hr@bellurgan.com) or contact HR on +353 429371418